

**SYLLABUS OF SEMESTER SYSTEM  
FOR THE TRADE OF**

**WELDER (Structural)**

**SEMESTER-I & II**

**Under**

**Craftsmen Training Scheme (CTS)  
(One year/Two Semesters)**

**Redesigned in  
2014**

**By  
Government of India  
Ministry of Labour & Employment (DGE&T)**

## **GENERAL INFORMATION**

- 1. Name of the Trade** : **WELDER (Structural)**
- 2. N.C.O. Code No.** : **7212.10, 7212.20, 7212.40, & 7212.50**
- 3. Duration of Craftsmen Training** : 12 months (2 Semesters)
- 4. Power norms** : 16 KW
- 5. Space norms** : Workshop: 80 Square meters. (5 Sq.m/trainee)
- 6. Entry Qualification** : Pass 8<sup>th</sup> Class Examination.
- 7. Unit size (No. of student)** : 16

**8. Instructor's /Trainer's qualification Trade theory & trade practical**

(A) : Essential (any one of the below)

- (i) NTC/NAC with Three years Experience in relevant field with Craft Instructors Training Certificate.
- (ii) Diploma in Mechanical and allied with two years experience in relevant field.
- (iii) Degree in Mechanical / Metallurgy / Production Engineering/Mechatronics with one Year experience in relevant field.

(B) Desirable qualification: for (ii) & (iii) Craft Instructors Training Certificate.

**Note:**

- (i) Out of two Instructors required for the unit of 1+1, one must have Degree/Diploma and other must have NTC/NAC qualifications.
- (ii) Instructor qualification for W/shop Calculation, Engg Drawing & Employability Skill would be as per the training manual.

## **COURSE INFORMATION**

### **Introduction**

- This course is meant for the candidates who aspire to become a professional welder specializing in all structural fabrication.
- This course is renamed & restructured as WELDER(STRUCTURAL) from the existing COE Fabrication sector as follows.
  - First year BBT - Basic welding ( 2months) module is converted in to CTS first semester WELDER(STRUCTURAL) course.
  - Second year advanced module STRUCTURAL WELDING is converted in to CTS Second semester WELDER(STRUCTURAL) course.

### **Terminal Competencies/Deliverables:**

After successful completion of this course the trainee shall be able to perform the following skills with proper sequence.

1. Welding of M.S. Sheet and M.S. Pipe by GAS welding process.
2. Welding of M.S. Plate in all position by SMAW process.
3. Straight, Bevel & Circular cutting on MS. Plate by Oxy-Acetylene cutting process.
4. Repair & Maintenance works
5. Weld Fillet, Lap, T and Butt joint on MS Plates by SMAW welding in all position
6. Practice on TIG welding.
7. Practice on CO<sub>2</sub> welding.
8. Practice on Automatic Submerged Arc Welding machine
9. Prepare and fit pipes for T, Y, K joints joint for SMAW

### **Employment opportunities:**

On successful completion of this course, the candidates shall be gain fully employed in the following sectors of industries:

1. Structural Fabrication like bridges, Roof and Building construction.
2. Site construction activities for power stations, process industries and mining.
3. Service industries like road transportation and Railways.
4. Ship building and repair
5. Automobile and body building industries
6. In public sector industries like HAL, BHEL,BEML, NTPC, etc and private industries in India and abroad.
7. Petrochemical industries like ONGC,IOCL,HPCL etc
8. Self employment

### **Further learning pathways:**

- On successful completion of the course trainees can opt for additional NCVT certificates in the following courses by doing the second semester alone since the first semester is common for all welder courses.
  - WELDER,
  - WELDER (GTAW &GMAW),
  - WELDER (PIPE),
  - WELDER (FABRICATION & FITTING),
  - WELDER (WELDING & INSPECTION)
- Also on successful completion of the course they can pursue Apprenticeship training in the reputed Industries / Organisations.

## SYLLABUS FOR TRADE PRACTICAL AND TRADE THEORY

### SEMESTER-I

Week No	Trade Practical	Trade Theory
1	F-01 F-02 - Induction training: - Familiarisation with the Institute. - Importance of trade Training - Machinery used in the trade. - Introduction to safety equipment and their use etc. - Hack sawing, filing square to dimensions. - Marking out on MS plate and punching .	- General discipline in the Institute - Elementary First Aid. - Importance of Welding in Industry - Safety precautions in Shielded Metal Arc Welding, and Oxy-Acetylene Welding and Cutting.
2	- Setting up of Arc welding machine & accessories and Striking an arc - Setting of oxy-acetylene welding equipment, Lighting and setting of flame.	- Introduction and definition of welding. - Arc and Gas Welding Equipments, tools and accessories . - Various Welding Processes and its applications . - Arc and Gas Welding terms and definitions.
3	OAW-01 OAW-02 OAGC-01 - Fusion run without and with filler rod on M.S. sheet 2 mm thick in flat position. - Edge joint on MS sheet 2 mm thick in flat position with out filler rod. - Marking and straight line cutting of MS plate. 10 mm thick by gas.	- Different process of metal joining methods: Bolting, riveting, soldering, brazing, seaming etc. - Types of welding joints and its applications. Edge preparation and fit up for different thickness. - Surface Cleaning
4	SMAW-01 SMAW-02 - Straight line beads on M.S. plate 10 mm thick in flat position. - Weaved bead on M. S plate 10mm thick in flat position.	- Basic electricity applicable to arc welding and related electrical terms & definitions. - Heat and temperature and its terms related to welding - Principle of arc welding. And characteristics of arc .
5	OAW-03 SMAW-03 - Square butt joint on M.S. sheet 2 mm thick in flat Position . - Fillet "T" joint on M.S. Plate 10 mm thick in flat position.	- Common gases used for welding & cutting, flame temperatures and uses. - Chemistry of oxy-acetylene flame. - Types of oxy-acetylene flames and uses. - Oxy-Acetylene Cutting Equipment principle, parameters and application.
6	OAGC-02 OAW-04 SMAW-04 - Beveling of MS plates 10 mm thick. By gas cutting. - Open corner joint on MS sheet 2 mm thick in flat Position - Fillet lap joint on M.S. plate 10 mm thick in flat position.	- Arc welding power sources: Transformer, Motor Generator set, Rectifier and Inverter type welding machines and its care & maintenance.. - Advantages and disadvantages of A.C. and D.C. welding machines
7	OAGC-03 OAW-05 SMAW-05 - Circular gas cutting on MS plate 10 mm thick by profile cutting machine. - Fillet "T" joint on MS sheet 2 mm thick in flat position - Open Corner joint on MS plate 10 mm thick in flat position.	- Welding positions as per EN &ASME : flat, horizontal, vertical and over head position. - Weld slope and rotation. - Welding symbols as per BIS & AWS.

8	OAW-06 SMAW-06	<ul style="list-style-type: none"> <li>- Fillet Lap joint on MS sheet 2 mm thick in flat position.</li> <li>- Single “V” Butt joint on MS plate 12 mm thick in flat position (1G) .</li> </ul>	<ul style="list-style-type: none"> <li>- Arc length – types – effects of arc length.</li> <li>- Polarity: Types and applications.</li> </ul>
9	OAW-07 SMAW-07 SMAW-08	<ul style="list-style-type: none"> <li>- Square Butt joint on M.S. sheet. 2 mm thick in Horizontal position .</li> <li>- Straight line beads and multi layer practice on M.S. Plate 10 mm thick in Horizontal position.</li> <li>- Fillet “ T” joint on M.S. plate 10 mm thick in Horizontal position.</li> </ul>	<ul style="list-style-type: none"> <li>- Calcium carbide properties and uses.</li> <li>- Acetylene gas properties and generating methods.</li> <li>- Acetylene gas Purifier, Hydraulic back pressure valve and Flash back arrestor</li> </ul>
10	OAW-08 SMAW-09	<ul style="list-style-type: none"> <li>- Fillet Lap joint on M.S. sheet 2 mm thick in horizontal position .</li> <li>- Fillet Lap joint on M.S. plate 10 mm thick in horizontal position .</li> </ul>	<ul style="list-style-type: none"> <li>- Oxygen gas and its properties</li> <li>- Production of oxygen by Air liquefaction .</li> <li>- Charging process of oxygen and acetylene gases</li> <li>- Oxygen and Dissolved Acetylene gas cylinders and Color coding for different gas cylinders.</li> <li>- Gas regulators, types and uses.</li> </ul>
11	OAW-09 OAW-10 SMAW-10	<ul style="list-style-type: none"> <li>- Fusion run with filler rod in vertical position on 2mm thick M.S sheet</li> <li>- Square Butt joint on M.S. sheet. 2 mm thick in vertical position</li> <li>- Single Vee Butt joint on M.S. plate 12 mm thick in horizontal position (2G).</li> <li>-</li> </ul>	<ul style="list-style-type: none"> <li>- Oxy acetylene gas welding Systems (Low pressure and High pressure). Difference between gas welding blow pipe(LP &amp; HP) and gas cutting blow pipe</li> <li>- Gas welding techniques. Rightward and Leftward techniques.</li> </ul>
12	SMAW- 11 OAW-11 SMAW-12	<ul style="list-style-type: none"> <li>- Weaved bead on M.S Plate 10mm in vertical position.</li> <li>- Fillet “T” joint on M.S sheet 2 mm thick in vertical position .</li> <li>-Fillet “T” joint on M.S. plate 10 mm thick in vertical position.</li> </ul>	<ul style="list-style-type: none"> <li>- Arc blow – causes and methods of controlling.</li> <li>- Distortion in arc &amp; gas welding and methods employed to minimize distortion</li> <li>- Arc Welding defects, causes and Remedies.</li> </ul>
13	OAW-12 SMAW-13	<ul style="list-style-type: none"> <li>- Structural pipe welding butt joint on MS pipe Ø 50 and 3mm WT in 1G position.</li> <li>- Fillet Lap joint on M.S. Plate 10 mm in vertical position.</li> </ul>	<ul style="list-style-type: none"> <li>- Specification of pipes, various types of pipe joints, pipe welding positions, and procedure.</li> <li>- Difference between pipe welding and plate welding.</li> </ul>
14	SMAW-14 OAW-13	<ul style="list-style-type: none"> <li>- Open Corner joint on MS plate 10 mm thick in vertical position.</li> <li>-Pipe welding - Elbow joint on MS pipe Ø 50 and 3mm WT.</li> </ul>	<ul style="list-style-type: none"> <li>- Pipe development for Elbow joint, “T” joint, Y joint and branch joint</li> <li>- Manifold system</li> </ul>
15	OAW-14 SMAW-15	<ul style="list-style-type: none"> <li>- Pipe welding “T” joint on MS pipe Ø 50 and 3mm WT.</li> <li>- Single “V” Butt joint on MS plate12 mm thick in vertical position (3G) .</li> </ul>	<ul style="list-style-type: none"> <li>- Gas welding filler rods, specifications and sizes.</li> <li>- Gas welding fluxes – types and functions.</li> <li>- Gas Brazing &amp; Soldering : principles, types fluxes &amp; uses</li> <li>- Gas welding defects, causes and remedies.</li> </ul>
16	OAW-15	<ul style="list-style-type: none"> <li>- Pipe welding 45 ° angle joint on MS pipe Ø 50 and 3mm WT.</li> </ul>	<ul style="list-style-type: none"> <li>- Electrode : types, functions of flux, coating factor, sizes of electrode</li> <li>- Coding of electrode as per BIS, AWS,</li> </ul>

	SMAW-16	- Straight line beads on M.S. plate 10mm thick in over head position.	- Effects of moisture pick up. - Storage and baking of electrodes. - Special purpose electrodes and their applications.
17	SMAW-17 SMAW-18	- Pipe Flange joint on M.S plate with MS pipe Ø 50 mm X 3mm WT - Fillet “T” joint on M.S. plate 10 mm thick in over head position.	- Weldability of metals, importance of pre heating, post heating and maintenance of inter pass temperature.
18	SMAW-19 SMAW-20	- Pipe welding butt joint on MS pipe Ø 50 and 5 mm WT. in 1G position. - Fillet Lap joint on M.S. plate 10 mm thick in over head position.	- Classification of steel. - Welding of low, medium and high carbon steel and alloy steels.
19	SMAW-21 SMAW-22	- Single “V” Butt joint on MS plate 10mm thick in over head position(4G) - Pipe butt joint on M. S. pipe Ø 50mm WT 6mm (1G Rolled).	- Effects of alloying elements on steel - Stainless steel : types- weld decay and weldability.
20	OAW-16 SMAW -23 OAW-17	- Square Butt joint on S.S. sheet. 2 mm thick in flat position. - Square Butt joint on S.S. Sheet 2 mm thick in flat position. - Square Butt joint on Brass sheet 2 mm thick in flat position.	- Brass – types – properties and welding methods. - Copper – types – properties and welding methods.
21	OAW-18 SMAW-24 AG-01	- Square Butt & Lap joint on M.S. sheet 2 mm thick by brazing. - Single “V” butt joint C.I. plate 6mm thick in flat position. - Arc gouging on MS plate 10 mm thick.	- Aluminium and its alloys, properties and weldability, Welding methods - Arc cutting & gouging,
22	OAW-19 OAW-20	- Square Butt joint on Aluminium sheet. 3 mm thick in flat position . - Bronze welding of cast iron (Single “V” butt joint) 6mm thick plate	- Cast iron and its properties types. - Welding methods of cast iron.
23	<b>Industrial Training / Project Work</b>		
24	<b>Industrial Training / Project Work</b>		
25	<b>Revision</b>		
26	<b>Examination</b>		

**Abbreviations:**

- SMAW - Shielded Metal Arc Welding  
OAW - Oxy-Acetylene gas Welding  
OAGC - Oxy-Acetylene Gas Cutting  
F - Fitting  
WT - Wall Thickness.

**SYLLABUS FOR TRADE PRACTICAL AND TRADE THEORY**  
**SEMESTER-II**

Week No	Trade Practical		Trade Theory
1		<ul style="list-style-type: none"> <li>- Familiarisation with the machinery used in the trade</li> <li>- Introduction to safety equipment and their use</li> <li>- Setting up Gas cutting equipment and cutting MS Flats to required size</li> </ul>	<ul style="list-style-type: none"> <li>- Out line of the subjects to be covered</li> <li>- Importance of structural welding</li> <li>- Welding processes - brief description, Classification and application</li> <li>- Welding terms and definitions</li> </ul>
2		<ul style="list-style-type: none"> <li>- Setting up SMAW Welding equipment and making straight and weaving bead on MS in all positions</li> <li>- Practice on plasma cutting</li> <li>- Practice on gouging techniques</li> </ul>	<ul style="list-style-type: none"> <li>- Principles of Oxy-Acetylene Cutting and equipments required.</li> <li>- Principles of shielded metals arc welding, its advantages and limitations.</li> <li>- Types of weld joints.</li> </ul>
3	SMAW -01	<ul style="list-style-type: none"> <li>- Weld joint preparation for fillet weld (Cutting to size, fit up, tack weld etc.)</li> <li>- Fillet, Lap and T joint on MS flat by SMAW, position - 1F</li> </ul>	<ul style="list-style-type: none"> <li>- Basic Electricity applicable to welding</li> <li>- Arc welding power source AC / DC - advantages and disadvantages</li> <li>- Types of metal and their characteristics</li> <li>- Classification of steel and their Weldability</li> <li>- Heat affected zone and requirement for pre-heating and maintaining inter pass temperature</li> </ul>
4	SMAW -02	<ul style="list-style-type: none"> <li>- Weld joint preparation for fillet welds ( cutting to size, fit up, tack weld etc.)</li> <li>- Fillet, lap and T joint on MS flat by SMAW position - 2F</li> </ul>	<ul style="list-style-type: none"> <li>- Welding symbols and their importance</li> <li>- Welding positions and necessity of positional welding</li> <li>- Weld joint edge preparation</li> <li>- Welding procedure and techniques - Tack welding, root run welding, intermediate and cover pass welding, cleaning, checking etc.</li> </ul>
5	SMAW -03	<ul style="list-style-type: none"> <li>- Weld joint preparation for fillet welds ( cutting to size, fit up, tack weld etc.)</li> <li>- Fillet, lap and T joint on MS flat by SMAW, position - 3F</li> </ul>	<ul style="list-style-type: none"> <li>- Welding tools and accessories</li> <li>- Arc and its characteristics</li> <li>- Polarity types and application</li> <li>- Arc length</li> <li>- Welding fixtures and clamps</li> </ul>
6	SMAW -04	<ul style="list-style-type: none"> <li>- Weld joint preparation for fillet welds (cutting to size, fit up, tack weld etc.)</li> <li>- Fillet, lap and T joint on MS flat by SMAW position - 4F</li> </ul>	<ul style="list-style-type: none"> <li>- Coated electrodes - Types, description and coding as per BIS,AWS etc.</li> <li>- Standard size and length of electrodes</li> <li>- Selection of electrodes and coating factor</li> <li>- Electrode storage and necessity of backing</li> </ul>

7	SMAW -05	<ul style="list-style-type: none"> <li>- Weld joint preparation for pipe fillet welding</li> <li>- Pipe to pipe fillet weld on MS pipes by SMAW, position -5F</li> </ul>	<ul style="list-style-type: none"> <li>- Effect of Heat on Weldments</li> <li>- Welding distortion and stresses</li> </ul>
8	SMAW -06	<ul style="list-style-type: none"> <li>- Weld joint preparation for plate groove welding</li> <li>- Full penetration Single "V"butt joint on MS Flat by SMAW in 1G Positions</li> <li>- Root pass welding &amp; LPI testing</li> <li>- Cover pass welding &amp; inspection</li> </ul>	<ul style="list-style-type: none"> <li>- Methods of controlling distortion by various methods</li> <li>- Methods of relieving stress on Weldments</li> <li>- Advantages of welded structures over riveted structures</li> </ul>
9	SMAW -07	<ul style="list-style-type: none"> <li>- Weld joint preparation for plate groove welding</li> <li>- Full penetration Single "V"butt joint on MS Flat by SMAW in 2G Positions</li> <li>- Root pass welding &amp; LPI testing</li> <li>- Cover pass welding &amp; inspection</li> </ul>	<ul style="list-style-type: none"> <li>- Types of Steel sections / forms used in structural fabrication and their standard sizes</li> <li>- Importance of structural welding and workmanship</li> <li>- Necessity of Qualifying welders, welding operators and tack welders</li> <li>- Necessity of Qualifying the welding procedure</li> <li>- Positions of test plates for fillet welds and groove welds</li> </ul>
10	SMAW -08 SMAW-09	<ul style="list-style-type: none"> <li>- Full penetration single "V" butt joint on MS Flat by SMAW in 3G Positions</li> <li>- MS Flat by SMAW in 4G Positions</li> <li>- Root pass welding &amp; LPI testing</li> <li>- Cover pass welding &amp; inspection</li> </ul>	<ul style="list-style-type: none"> <li>- Types of Fillet welded and groove welded joints on statically loaded structures.</li> <li>- Types of fillet welded and groove welded joints on dynamically loaded structures</li> </ul>
11	GTAW -01	<ul style="list-style-type: none"> <li>- Setting up GTAW welding equipment and making beading practice on MS in down hand position</li> <li>- Square butt joint on M.S Sheet in down hand position</li> </ul>	<ul style="list-style-type: none"> <li>- GTAW equipments</li> <li>- Advantages of GTAW Welding process</li> <li>- Power source types AC/DC</li> <li>- Types of polarity and application</li> <li>- Accessories - HF unit and DC Suppressor</li> </ul>
12	GTAW -02 GTAW -03	<ul style="list-style-type: none"> <li>- Square butt joint on S.S Sheet in down hand position</li> <li>- Square butt joint on Aluminium in down hand position</li> </ul>	<ul style="list-style-type: none"> <li>- Tungsten electrode, types, sizes and uses</li> <li>- Types of shielding gases</li> <li>- Preparation for TIG Welding under drift conditions</li> <li>- Necessity of back purging</li> </ul>
13	GTAW -04	<ul style="list-style-type: none"> <li>- M.S square butt Tube (Square or rectangular) welding .</li> </ul>	<ul style="list-style-type: none"> <li>- Types of Tubular structures used on structural fabrication</li> </ul>
14	GTAW -05	<ul style="list-style-type: none"> <li>- T,Y,K tube(Square or rectangular) joints by TIG welding</li> </ul>	<ul style="list-style-type: none"> <li>- Development of templates for marking and preparation of pipe elbow,</li> <li>- T, Y and K joints ( Similar and dissimilar diameter pipe connections )</li> </ul>
15	SMAW -10	<ul style="list-style-type: none"> <li>- Double bevel butt joint on MS Flats in</li> </ul>	<ul style="list-style-type: none"> <li>- Types of welding defects</li> </ul>



		<p>dissimilar thickness in down hand positions by SMAW</p> <ul style="list-style-type: none"> <li>- Root Inspection</li> <li>- Back Gouging</li> <li>- Adopting weld sequence for controlling distortion</li> </ul>	<ul style="list-style-type: none"> <li>- causes and remedy.</li> </ul>
16	<p>SMAW -11</p> <p>SMAW -12</p>	<ul style="list-style-type: none"> <li>- Pipe Elbow and T joints on MS pipes by SMAW in flat position</li> <li>- Pipe Y and K connection on M.S. pipe by SMAW, positions - Horizontal</li> </ul>	<ul style="list-style-type: none"> <li>- Procedure of rectifying, weld defects - Gouging methods , grinding, testing with die penetrant, pre-heating and re welding</li> </ul>
17	GMAW-01	<ul style="list-style-type: none"> <li>- Practice on C02 welding</li> <li>- Lap, T , Corner joints on GMAW process in down hand position</li> </ul>	<ul style="list-style-type: none"> <li>- Introduction to GMAW, Flux cored arc welding - Advantages - Power source - Wire feeder - Electrode wires - shielding gases - Types of metal transfer and welding parameters</li> </ul>
18	SAW -01	<ul style="list-style-type: none"> <li>- Practice on Automatic Submerged Arc Welding machine – butt joint</li> </ul>	<ul style="list-style-type: none"> <li>- Introduction to Submerged arc welding (SAW). Advantage, limitation, Equipment and operating conditions.</li> </ul>
19	SMAW -13	<ul style="list-style-type: none"> <li>- Manufacturing of simple structures with L angles, I section and channel sections using welding fixture by SMAW.</li> <li>- Correction of distortion by cold &amp; hot method</li> </ul>	<ul style="list-style-type: none"> <li>- Procedure of structural fabrication</li> <li>- Planning for structural members, marking and edge preparation, assembling, tack welding, measurement of weldment size, root pass</li> <li>- welding, inspection of root pass welding, making cover pass and</li> <li>- Inspection &amp; Testing etc.</li> </ul>
20	SMAW -14	<ul style="list-style-type: none"> <li>- Manufacturing of structures using M.S. Flat by SMAW</li> <li>- Adapting skip welding &amp; back step welding method for controlling distortion</li> </ul>	<ul style="list-style-type: none"> <li>- Inspection and testing of weldments</li> <li>- Visual inspection kits and Gauges</li> </ul>
21	SMAW -15	<ul style="list-style-type: none"> <li>- Fabrication of pipe/cone on M.S. sheet by SMAW.</li> </ul>	<ul style="list-style-type: none"> <li>- Non-destructive testing methods</li> <li>- Structural welding codes and standards</li> <li>- Writing procedure for WPS and PQR</li> <li>- Requirement for qualification in different codes</li> </ul>
22		<ul style="list-style-type: none"> <li>- Weld test specimen - preparation as per a standard</li> <li>- Inspection &amp; Testing</li> </ul>	<ul style="list-style-type: none"> <li>- Qualification procedure under various codes</li> <li>- Different tests and inspection involved in qualification</li> </ul>
23	<b>Industrial training / Project work</b>		
24	<b>Industrial training / Project work</b>		
25	<b>Revision</b>		
26	<b>Examination</b>		

**Abbreviations:**

- SMAW - Shielded Metal Arc Welding
- GMAW - Gas Metal Arc Welding
- GTAW - Gas Tungsten Arc Welding
- SAW - Submerged Arc Welding

**LIST OF TOOLS & EQUIPMNT  
FOR SEMESTER I &II**

Tools & Equipments for a batch 16Trainees + one

**Consumable kit**

SI. No.	Name of the items	Quantity
1	Leather Hand Gloves 14"	17 pairs .
2	Cotton hand Gloves 8"	17 pairs
3	Leather Apron leather	17 nos.
4	S.S Wire brush 5 rows and 3 rows	17 nos.each
5	Leather hand sleeves 16"	17 pairs
6	Safety boots for welders	17 pairs
7	Leg guards leather	17 pairs
8	Rubber hose clips 1/2"	20 nos
9	Rubber hose oxygen 8 mm dia X 10 Mts long as per BIS	2 nos
10	Rubber hose acetylene 8 mm dia X 10 Mts long as per BIS	2 nos
11	Arc welding cables multi cored copper 400/ 600 amp as per BIS	45 mts each
12	Arc welding single coloured glasses 108 mm x 82 mm x 3 mm. DIN 11A &12 A	34 nos.
13	Arc welding plain glass 108 mm x 82 mm x 3 mm.	68 nos
14	Gas welding Goggles with Colour glass 3 or 4A DIN	34 nos
15	Safety goggles plain	34 nos
16	Spark lighter	6 nos
17	AG 4 Grinding wheels	10 nos

**Trainees Tools Kit**

SI. No.	Name of the items	Quantity
1	Welding helmet fiber	17 nos.
2	Welding hand shield fiber	17 nos.
3	Chipping hammer with metal handle 250 Grams	17 nos.
4	Chisel cold flat 19 mm x 150 mm	17 nos.
5	Centre punch 9 mm x 127 mm	17 nos.
6	Dividers 200 mm	17 nos.
7	Stainless steel rule 300mm	17 nos.
8	Scriber 150 mm double point	17 nos.
9	Flat Tongs 350mm long	17 nos.
10	Hack saw frame fixed 300 mm	17 nos.
11	File half round bastard 300 mm	17 nos.
12	File flat 350 mm bastard	17 nos.
13	Hammer ball pane 1 kg with handle	17 nos.
14	Tip Cleaner	17 nos.
15	Try square 6"	17 nos

## **General Machinery Shop outfit**

<b>SI. No.</b>	<b>Name and Description of Tools</b>	<b>Quantity</b>
16	Spindle key	4
17	Screw Driver 300mm blade and 250 mm blade	1 each
18	Number punch 6 mm	2 set
19	Letter punch 6 mm	2 set
20	Magnifying glass 100 mm . dia	2 nos
21	Universal Weld measuring gauge	2 nos
22	Earth clamp 600A	6 nos
23	Spanner D.E. 6 mm to 32mm	2 sets
24	C-Clamps 10 cm and 15 cm	2 each
25	Hammer sledge double faced 4 kg	1
26	S.S tape 5 meters flexible in case	1
27	Electrode holder 600 amps	6
28	H.P. Welding torch with 5 nozzles	2 sets
29	Oxygen Gas Pressure regulator double stage	2
30	Acetylene Gas Pressure regulator double stage	2
31	CO <sub>2</sub> Gas pressure regulator, with flow meter	1 set
32	Argon Gas pressure regulator with flow meter	1 set
33	Metal rack 182 cm x 152 cm x 45 cm	1
34	First Aid box	1
35	Steel lockers with 8 Pigeon holes	2
36	Steel almirah / cupboard	2
37	Black board and easel with stand	1
38	Flash back arrester (torch mounted)	4 pairs
39	Flash back arrester (cylinder mounted)	4 pairs
40	Auto Darkening Welding Helmet	2 nos.

## **General Installation**

41	Welding Transformer with all accessories ( 400A , OCV 60 – 100 V, 60% duty cycle)	2 sets
42	Welding Transformer or Inverter based welding machine with all accessories ( 300A , OCV 60 – 100 V, 60% duty cycle)	1set
43	D.C Arc welding rectifiers set with all accessories (400 A. OCV 60 – 100 V, 60% duty cycle )	2 sets
44	GMAW welding machine 400A capacity with air cooled torch, Regulator, Gas preheater, Gas hose and Standard accessories	1 set
45	AC/DC GTAW welding machine with water cooled torch 300 A, Argon regulator, Gas hose, water circulating system and standard accessories.	1 set
46	Air Plasma cutting equipment with all accessories, capacity to cut 25 mm clear cut	01 set
47	Air compressor 8 Bar	01 no
48	Power shearing machine	01 no
49	Portable abrasive cut-off machine	01 set
50	Pug cutting machine Capable of cutting Straight & Circular with all accessories	01 set
51	Pedestal grinder fitted with coarse and medium grain size grinding wheels dia. 300 mm	1

52	Bench grinder fitted with fine grain size silicon carbide green grinding wheel dia. 150 mm	1
53	AG 4 Grinder	2 Nos
54	Die penetrant testing kit	1 set
55	Suitable Arc welding table with positioner	7
56	Trolley for cylinder (H.P. Unit)	2
57	Hand shearing machine capacity to cut 6 mm sheets and flats	1
58	Power saw machine 18''	1
59	Portable drilling machine (Cap. 6 mm)	1
60	Oven, electrode drying 0 to 250°C, 10 kg capacity	1
61	Work bench 340x120x75 cm with 4 bench vices of 150 mm jaw opening	4 sets
62	Oxy Acetylene Gas cutting blow pipe	2 sets
63	Oxygen, Acetylene Cylinders	2 each*
64	CO <sub>2</sub> cylinder	1 No *
65	Argon gas cylinder	1 No *
66	Anvil 12 sq. inches working area with stand	1 No.
67	Swage block	1 No.
68	Fire buckets with stand	4 nos
69	Universal Testing Machine	1 set
70	Fire extinguishers (foam type and CO <sub>2</sub> type)	1
71	Suitable gas cutting table	1 No.
72	Welding Simulators for SMAW/GTAW/GMAW	1 each (Optional)

**NOTE:**

1. \* Optionally Gas cylinders can also be hired as and when required
2. No additional items are required to be provided for unit or batch working in the Second shift except the items under trainee's tool kit and steel lockers.

**Class Room Furniture for Trade Theory**

<b>Sl. No</b>	<b>Names &amp; Description of Furniture</b>	<b>Quantity</b>
1	Instructor's table and Chair (Steel)	1 set
2	Students chairs with writing pads	16
3	White board size 1200mm X 900 mm	1
4	Instructors lap top with latest configuration pre loaded with O.S and MS Office package.	1
5	LCD projector with screen.	1
6	Welding Process, Inspection & codes DVD/ CDs	1 set each (optional)

## LIST OF TRADE COMMITTEE MEMBERS

Sl. No	Names & Designation	Organisation	Remarks
<b>Members of Sector Mentor council</b>			
1	Dr.G.Buvashekar	AGM, WRI, Trichy - Chairman	Chairman
2	Dr.K.Ashokkumar	AGM, BHEL, Trichy	Member
3	Prof. Jyothi Mukhopadhy	IIT, Ahmedabad	Member
4	B.Pattabhiraman	MD, GB Engineering, Trichy	Member
5	Dr.Rajeev kumar	IIT, Mandi	Member
6	Dr. Vishalchauhan	IIT, Mandi	Member
7	Shri D.K.Singh	ITI, Kanpur	Member
8	Shri. Navneet Arora	IIT, Roorkee	Member
9	Shri. R. K. Sharma	Head, SDC, JBM Group, Faridabad	Member
10	Shri. Puneet Sinha	Deputy Director, MSME, New Delhi	Member
<b>Mentor</b>			
1	Shri. Deepankar Mallick	Director of Training, DGE&T Hq,	Mentor
<b>Members of Core Group</b>			
1	Shri. M Thamizharasan	JDT, CSTARI, Kolkata	Member
2	Shri. M Kumaravel	DDT, FTI , Bangalore	Team Leader
3	Shri. SushilKumar	DDT, DGE&T Hq,	Member
4	Shri. S.P.Khataokar	T.O. ATI, Mumbai	Member
5	Shri. V.L. Ponmozhi	TO, CTI, Chennai	Member
6	Shri. D.Pani	TO, ATI, Howrah	Member
7	Shri. Amar Singh	TO, ATI, Ludhiyana	Member
8	Shri. Gopalakrishnan	TO,NIMI, Chennai	Member
9	Shri. Manjunatha B.S	JTO, GITI, K.G.F. Karnataka	Member
10	Shri. Venugopal PC	ITI Chalakudi, Kerala	Member